

Assembly Instructions

E.C. Woods, Inc. Outdoor Furniture

WESTBROOK SWIVEL

Tools Needed

Cordless Drill

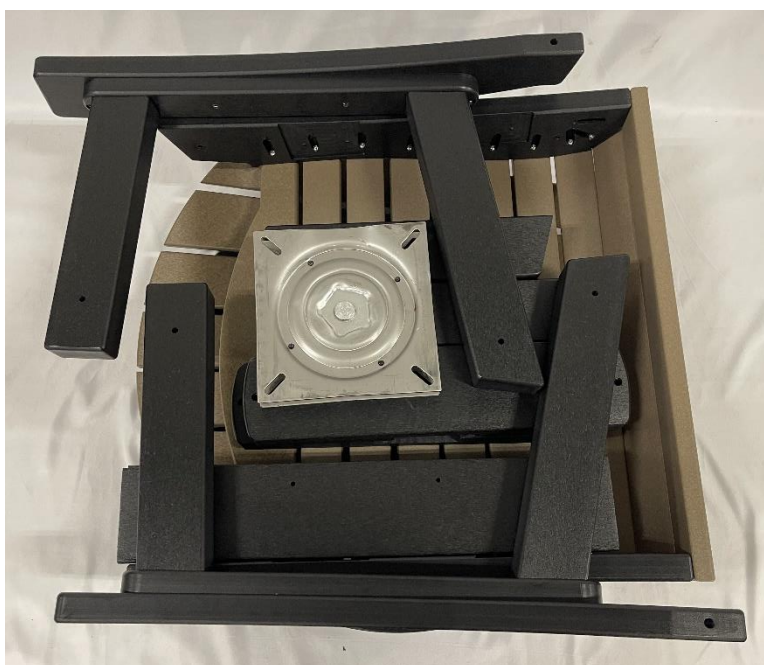
5/32" Allen Wrench

7/16" Wrench

6" #2 Square Drive Bit



STEP 1: Lay all pieces on smooth, soft surface, such as cardboard, to avoid scratching. **Be careful to not over tighten any of the fasteners.**



STEP 2: (a) Place the swivel supports in to the mortises in the seat supports making sure that the pocket holes are facing up and the predrilled holes are towards the middle of the chair then fasten with 1 ½" stainless steel pan head screws. (b) Secure the leg assembly to the seat by using 3" stainless steel allen head bolts through the predrilled holes in the leg assembly and seat (making sure that the wider end of the arm rest is towards the front of the seat). Then place a stainless steel washer and lock nut on the back of the bolt and tighten with a 7/16" wrench and a 5/32" allen wrench until the head of the bolt sits tight to the leg. (c) Fasten the back assembly to the seat by using 2" stainless steel flat head screws. (d) Put a 3 ½" stainless steel allen head lag through the predrilled hole in the arm and line it up with the predrilled hole in the middle back support and fasten the arm to the center back support with a 5/32" allen wrench.



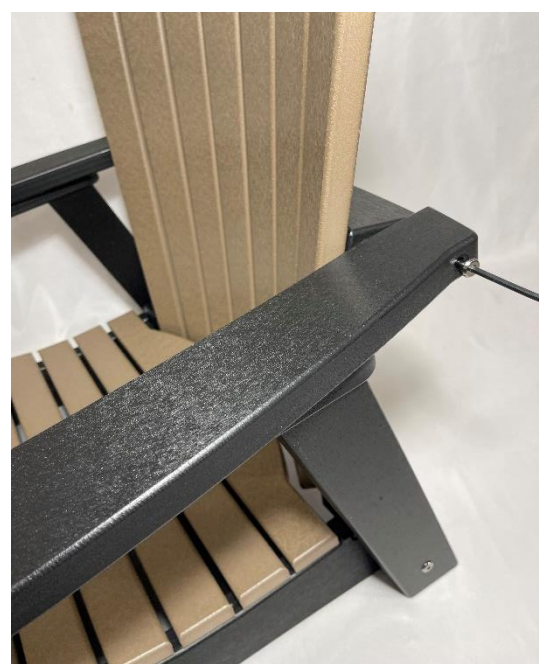
(a)



(b)



(c)



(d)

STEP 3: (e) Fasten the legs to the swivel supports by placing the leg in the mortis in the support and using 3" stainless steel flat head screws through the predrilled holes in the support. (f) Place the two assemblies together. (g) Fasten the footrest to the bottom of the legs through the predrilled holes in the footrest by using 2" stainless steel flat head screws. **For counter and bar height see illustration (j).** (h) Flip the swivel base over and attach the swivel mechanism, making sure that the word top is facing up, by using 1 ½" stainless steel lags.



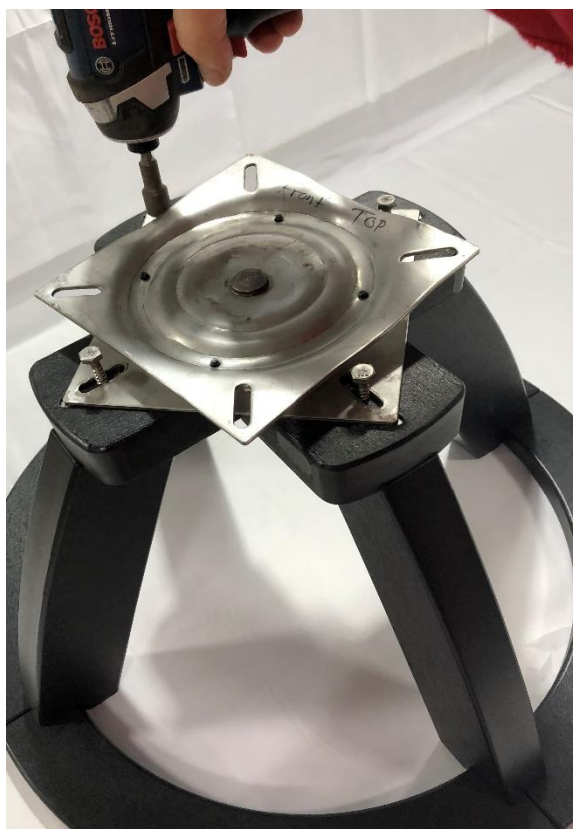
(e)



(f)



(g)



(h)

STEP 4: (i) Fasten the swivel to the swivel support in the bottom of the chair by using 1 ½” stainless steel lags in to the predrilled holes in the support making sure that the word top is to the front of the chair.



(i)

(j) For counter and bar height fasten the legs to the footrest by using 3” stainless steel flat head screws through the predrilled holes in the footrest.



(j)

